

REPLACING A PRECI-52 MALE PART

1. Unthread the **1563** (U - Mini \varnothing 3.15 mm) or **1568** (S - Standard \varnothing 3.40 mm) internal male set using the **1570** star-shaped screw-driver.
2. Thread a new **1563** (U - Mini \varnothing 3.15 mm) or **1568** (S - Standard \varnothing 3.40 mm) internal male set into the male housing using the **1570** star-shaped screw-driver.