

REBASING/RELINING A PROSTHESIS WITH PRECI-52

1. Apply impression material to the tissue side of the prosthesis and bring the prosthesis manually into centric occlusion.
2. Unthread the **1563** (U - Mini \varnothing 3.15 mm) or **1568** (S - Standard \varnothing 3.40 mm) internal male set using the **1570** star-shaped screw-driver.
3. Thread the **1564** polymerization plug into the internal threading of the male housing.
4. Pour a model in stone.
5. Reline as usual using a reline jig or flask.
6. Finish the acrylic of the prosthesis.
7. Unthread the **1564** polymerization plug from the male housing and replace it with an **1563** (U - Mini \varnothing 3.15 mm) or **1568** (S - Standard \varnothing 3.40 mm) internal male set using the **1570** star-shaped screw-driver.
8. Place the prosthesis.
9. If necessary, adjust the retention of the male part by holding the spherical male with an instrument and by tightening or loosening the small retention nut using the **1570** star-shaped screw-driver.