

**PROCESSING PRECI-SAGIX V
WITH THE CONICAL IMP-CK-014 WAX PROFILE**

1. Bend the **IMP-CK-014** PLASTICWAX profile in lukewarm water. Note: the sections where you plan to position the male must not be bent (contact area with the female).
2. Allow the profile to harden in cold water.
3. Cut the profile to the exact length using a hot scalpel.
4. Incorporate the profile between the implant cylinders using **IMP-CK-045** PLASTICWAX.
5. Make a straight cavity in the bar where you want to insert the male using a milling device or a surveyor.
6. Carefully assemble the **1373** (Standard \varnothing 2.2 mm) removable male with the **RA 0063** IRAX base ring (precious alloys) or the **RA 0064** NOPRAX base ring (non-precious alloys) using the **IMP-XS-042** screw-driver.
7. Incorporate the assembled base ring and male into the wax-up using the **1300 P** paralleling mandrel. The spherical part of the male fits into the bent part of the paralleling mandrel.
8. After waxing up, remove the male from the base ring using the **IMP-XS-042** screw-driver.
9. Place the model with the bar in lukewarm water to prevent tension from occurring in the structure and allow to bench cool. Unthread the bar for investing.
10. Use a two-phase investment technique and completely fill up the internal threads of the base ring with investment material.
11. Cast the bar and deinvest the structure.
12. Avoid damaging the internal threads of the base ring during sandblasting. To this end, use only glass beads in this area.
13. Finish and polish the structure.
14. Thread the **1373** male with the **IMP-XS-042** screw-driver into the base ring (use **CEKA BOND**).
15. Proceed as described in INFO 141.