

PROCESSING THE MALES OF PRECI-SAGIX M

1. Determine the path of insertion of the prosthesis.
2. Wax up the crowns and provide sufficient space for the male in the wax-up.
3. Provide a lingual shelf.
4. Select the appropriate **1322** (Mini \varnothing 1.7 mm) or **1372** (Standard \varnothing 2.2 mm) plastic male and place it on the **1300 P** paralleling mandrel. The spherical part of the male fits into the bent part of the paralleling mandrel.
5. Incorporate this assembly into the surveyor and connect it to the wax crown. Make sure there is sufficient space for interdental cleaning.
6. The backplate must be completely incorporated into the wax-up.
7. Carefully remove the **1300 P** paralleling mandrel from the male by sliding up the rubber ring.
8. Sprue the crowns and prepare for investing.
9. Invest, burn-out, and cast in a non-precious alloy.
10. Finish the crowns and apply ceramic or porcelain veneering.
11. Carefully polish the male without changing its dimensions.