

## PROCESSING THE MALES OF PRECI-SAGIX P

1. Determine the path of insertion of the prosthesis.
2. Select the appropriate **1321** (Mini  $\varnothing$  1.7 mm) or **1371** (Standard  $\varnothing$  2,2 mm) plastic male and place it on the **1300 P** paralleling mandrel. The spherical part of the male fits into the bent part of the paralleling mandrel.
3. Fix the plastic male to the abutment crowns with wax. Make sure that there is sufficient space for interdental cleaning.
4. Remove the **1300 P** paralleling mandrel from the male by sliding up the rubber ring.
5. Sprue the crowns and prepare for investing.
6. Invest, preheat carefully, and cast in a hard alloy. Do not use fast heating investments.
7. Sandblast the casting without damaging the male.