CEKA ATTACHMENTS PRECI-LINE

Info Sheet
INFO 127.E-ed.B

Date of issue: 01/09/06 Replaces version from: 05/05/03

PROCESSING PRECI-VERTIX AT M

1. Determine the path of insertion of the prosthesis.
2. Wax up the crowns and provide them with a lingual shelf if necessary.
3. Place the **1823** male in the supplied **1815** paralleling mandrel, incorporate this assembly into the surveyor, and connect it to the wax crown. The male may be reduced on the gingival by
   1 mm.
4. The backplate must be completely integrated into the wax pattern.
5. Invest, burnout, and cast (use only precious or palladium-based alloys).
6. Finish the crowns and apply acrylic or porcelain veneering. Thoroughly polish the male.
7. Seat the **1827** duplicating dummy on the males and block out the undercuts with wax.
8. Duplicate and make a refractory model (preferably with silicone duplicating material).
9. Wax up, cast, and finish the metal partial frame.
10. Take the **1826** titanium female. Sandblast the outside of the female and the inside of the cast metal partial frame with aluminium oxide (minimum 150 µ).
11. Place the female on the model.
12. Mix a sufficient quantity of **CEKA SITE** and apply it in the cavity of the metal partial frame.
13. Position the metal partial frame on the model and check if it is properly seated.
14. **CEKA SITE** is sufficiently set after 10 minutes. The cast metal partial frame can now be removed from the model.
15. Remove the excess composite and clean with the supplied brushes.
16. Adjust the friction with the **1829** screw-driver (see INFO 127).

Note: both female and male may be reduced up to 3 mm.