

THE USE OF 3C-BOND

1. Sandblast the metal frame with aluminium oxide (125 micron).
2. Steam clean or clean in an ultrasonic bath. The construction may also be rinsed in distilled water for 10 minutes.
3. Dry the metal frame, holding it only with tweezers.
4. Mix **3C-BOND** with distilled water to a creamy consistency and immediately cover the marginal area with this material.
5. Fire **3C-BOND** as an opaque without vacuum.
6. Preheating temperature: 650 °C
7. Final temperature: 980 °C
8. After firing, immediately remove the metal frame from the furnace and bench cool.
9. **3C-BOND** must now have a yellow to golden shade.
10. Carry out the usual opaque firing cycle, following the instructions of the porcelain manufacturer.