

## PROCESSING PRECI-VERTIX P

1. Determine the path of insertion of the prosthesis.
2. Wax up the abutment crowns and provide them with a lingual shelf.
3. Place the **1813** male in the supplied **1815** paralleling mandrel, incorporate it into the surveyor and connect it to the wax abutment crown vertically parallel.
4. Invest, burnout, and cast in a hard alloy.
5. Finish the crowns and provide them with acrylic or ceramic veneering. Thoroughly polish the male. Do not remove too much material from the male as this would decrease friction.
6. If you use the **1808** housing, see INFO 015.
7. To continue in the conventional manner: seat the replaceable **1802** female over the male. Position the crowns on the working model and secure them. Block out the undercuts of the male slightly conical with wax.
8. Duplicate and make a refractory model.
9. Cover the female reproduced in investment material with 0.4 mm wax.
10. Attach the wax pattern of the metal reinforcement frame to the wax sleeve. Invest, burnout, and cast.
11. Sandblast the cast metal frame and the inside of the metal sleeve, and electro-polish.  
Note: do not over-polish the inside of the metal sleeve as this would destroy the friction for the female.
12. Insert the female with the supplied **1804** insertion tool into the metal sleeve.
13. Reduce the occlusal of the male by 0.2 mm and slightly round off the edges.
14. Proceed as usual.

Note: both female and male may be reduced up to 3 mm.