

## PROCESSING PRECI-BAR PLASTIC PATTERNS

1. Take a full arch impression and wax up the post-copings or the crowns. For implant constructions, the implant analogues must be provided with plastic or castable metal cylinders.
2. Cut the plastic pattern to the exact length and place it with the **1100 P/1102 P** paralleling mandrel between the post-copings, crowns, or cylinders.
3. If you wish to provide the pattern with an additional sprue or vent, this must be done at the tissue side of the pattern.
4. Cast the construction in a hard alloy.
5. Finish after casting, and polish as usual. Do not remove too much material from the bar.
6. Place the corresponding riders after finishing and polishing the casting, block out any undercuts, and polymerize the prosthesis.
7. Adjust the retention after finishing the prosthesis (see INFO 108).