

COMPONENTS & ACCESSORIES



PRECI-SAGIX MALE P

Castable spherical plastic male.
Cast in a hard dental alloy.

Mini size ø 1.7:

1321 6 pcs # 1321B 50 pcs

Standard size ø 2.2:

1371 6 pcs # 1371B 50 pcs



PRECI-SAGIX MALE M

NOPRAX** male for cast-on technique with
non-precious alloys

Mini size ø 1.7:

1322 2 pcs # 1322B 20 pcs

Standard size ø 2.2:

1372 2 pcs # 1372B 20 pcs



PRECI-SAGIX MALE V

NOPRAX** Standard male ø 2.2 mm with
M2 threading and 0.9 mm internal hex.
Use the IMP-XS-042 screw-driver.

1373 1 pc



PRECI-SAGIX BASE RING

For cast-on technique in IRAX* (with precious
alloys) or in NOPRAX** (with non-precious alloys).
M2 threading for the 1373 Standard male ø 2.2 mm

RA 0063 IRAX* ALLOY 1 pc

RA 0064 NOPRAX** ALLOY 1 pc



PRECI-SAGIX PARALLELING MANDREL FOR MALE

Universal paralleling mandrel for PRECI-SAGIX males

1300 P for ø 1.7 and 2.2 1 pc



PRECI-SAGIX SCREW-DRIVER FOR THREADED MALE

Total length: 26 mm - External hex: 0.9 mm

IMP-XS-042 1 pc



CEKA BOND

Anaerobic adhesive to prevent gradual
unthreading of the male. The male can still be
unthreaded by using the IMP-XS-042 screw-driver.

CB1 5 ml



PRECI-SAGIX INSERTION TOOL

Universal insertion tool for PRECI-SAGIX females

1323 for ø 1.7 and 2.2 1 pc



PLASTICWAX 8° PROFILE

Height: 4.5 mm - Length: 60 mm

Width top: 1.9 mm / bottom: 2.8 mm

IMP-CK-014 4 pcs



PRECI-SAGIX ANALOGUE

Model analogue of male

1331 for ø 1.7 2 pcs

1381 for ø 2.2 2 pcs

* IRAX ALLOY 1400-1460 °C (2552-2660 °F) - For cast-on
technique with precious alloys only. Au 60 - Pt 24 - Pd 15 - Ir 1
** NOPRAX ALLOY 1355-1450 °C (2471-2642 °F) - For cast-on
technique with non-precious alloys. Ni 72 - Cr 17 - Fe 10 - Mn 1

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PRECI-SAGIX

SAGITTAL BALL ATTACHMENT WITH SEGMENTED FEMALE FOR PARTIAL DENTURES AND IMPLANT APPLICATIONS



- ✓ Patented snap mechanism
- ✓ Inexpensive
- ✓ Wide range of applications
- ✓ Easy replacement of parts
- ✓ Choice of working procedures
- ✓ Long-lasting retention



1a. Cast plastic male. Determine the path of insertion. Incorporate the castable plastic male (# 1321 or # 1371) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a hard dental alloy.



1b. Cast-on metal male. Determine the path of insertion. Incorporate the NOPRAX** male (# 1322 or # 1372) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a non-precious dental alloy.



1c. Threaded male. Determine the path of insertion. Assemble the threadable male (# 1373, Standard \varnothing 2.2 mm) with the IRAX* base ring (# RA 0063 - when casting precious alloys) or the NOPRAX** base ring (# RA 0064 - when casting non-precious alloys). Use the screw-driver (# IMP-XS-042). Incorporate the assembly with the paralleling mandrel (# 1300 P) into the wax-up. Unthread the male part. Use a two-stage investment technique and cast. PLASTICWAX bar profiles (# IMP-CK-014) are also available.



2a. Processing the female. Always use the pink duplicating dummy to make the refractory model! Place the pink duplicating dummies over the males and align them all parallel. Block out the undercuts and duplicate in refractory material.



Cover also the replica with wax and cast the frame. Finish the cast frame without damaging the retentive ledge in the cavity for the female. Polish the access opening to a high shine. Press the pink processing female (# 1316 or # 1366) with the insertion tool (# 1323) into the frame to process the acrylic resin.



Replacing the processing female

To replace a female, use a pointed instrument to dislodge and remove. Use the insertion tool (# 1323) to insert a new female.

3 retention levels are available:
yellow: normal retention
white: reduced retention
red: increased retention

INTRO KITS



PRECI-SAGIX INTRO KIT P
 Introduction kit with **castable plastic males**, necessary tools and females in 3 levels of retention for Mini size 1.7 and Standard size 2.2. Cast the males in any hard dental alloy.

22-piece kit:
 2 + 2 castable **plastic** males
 2 + 2 yellow females (normal retention)
 2 + 2 white females (reduced retention)
 2 + 2 red females (increased retention)
 2 + 2 duplicating dummies/processing females
 1 universal paralleling mandrel
 1 universal insertion tool

Intro kit castable male: # 1301



PRECI-SAGIX INTRO KIT M
 Introduction kit with **cast-on NOPRAX males**, necessary tools and females in 3 levels of retention for Mini size 1.7 and Standard size 2.2. Cast-on technique for non-precious alloys.

22-piece kit:
 2 + 2 cast-on **NOPRAX** males
 2 + 2 yellow females (normal retention)
 2 + 2 white females (reduced retention)
 2 + 2 red females (increased retention)
 2 + 2 duplicating dummies/processing females
 1 universal paralleling mandrel
 1 universal insertion tool

Intro kit cast-on male: # 1303

PRECI-SAGIX FEMALES

PRECI-SAGIX FEMALE - polyacetal

Mini size \varnothing 1.7: height: 3.1 mm - \varnothing 3.1 mm
 Yellow - normal retention:

1311 6 pcs # 1311B 50 pcs

White - reduced retention:

1312 6 pcs # 1312B 50 pcs

Red - increased retention:

1313 6 pcs # 1313B 50 pcs

Combination package:

1314 2 + 2 + 2 pcs

Standard size \varnothing 2.2: height: 4.1 mm - \varnothing 4.2 mm
 Yellow - normal retention:

1361 6 pcs # 1361B 50 pcs

White - reduced retention:

1362 6 pcs # 1362B 50 pcs

Red - increased retention:

1363 6 pcs # 1363B 50 pcs

Combination package:

1364 2 + 2 + 2 pcs

PRECI-SAGIX DUPLICATING DUMMY / PROCESSING FEMALE

Mini size \varnothing 1.7:

1316 6 pcs # 1316B 50 pcs

Standard size \varnothing 2.2:

1366 6 pcs # 1366B 50 pcs

