

## COMPONENTS & ACCESSORIES



### PRECI-SAGIX MALE P

Castable spherical plastic male.  
Cast in a hard dental alloy.

**Mini size ø 1.7:**

# 1321 6 pcs # 1321B 50 pcs

**Standard size ø 2.2:**

# 1371 6 pcs # 1371B 50 pcs



### PRECI-SAGIX MALE M

NOPRAX\*\* male for cast-on technique with  
non-precious alloys

**Mini size ø 1.7:**

# 1322 2 pcs # 1322B 20 pcs

**Standard size ø 2.2:**

# 1372 2 pcs # 1372B 20 pcs



### PRECI-SAGIX MALE V

NOPRAX\*\* Standard male ø 2.2 mm with  
M2 threading and 0.9 mm internal hex.  
Use the IMP-XS-042 screw-driver.

# 1373 1 pc



### PRECI-SAGIX BASE RING

For cast-on technique in IRAX\* (with precious  
alloys) or in NOPRAX\*\* (with non-precious alloys).  
M2 threading for the # 1373 Standard male

# RA 0063 IRAX\* ALLOY 1 pc

# RA 0064 NOPRAX\*\* ALLOY 1 pc



### PRECI-SAGIX HOUSING

Cr-Co female housing (Co 65 - Cr 28 - Mo 6)  
for incorporation into acrylic resin, for soldering  
with CEKA SOL or for the laser technique.  
Cut the retention to the desired length.

**Mini ø 1.7:** H 3.3 mm - W 3.8 mm - L 9.1 mm

# 1325 2 pcs # 1325B 20 pcs

**Standard ø 2.2:** H 4.5 mm - W 4.9 mm - L 9.5 mm

# 1375 2 pcs # 1375B 20 pcs



### PRECI-SAGIX PARALLELING MANDREL FOR MALE

Universal paralleling mandrel for PRECI-SAGIX males

# 1300 P for ø 1.7 and 2.2 1 pc



### PRECI-SAGIX SCREW-DRIVER FOR THREADED MALE

Total length: 26 mm - External hex: 0.9 mm

# IMP-XS-042 1 pc



### CEKA BOND

Anaerobic adhesive to prevent gradual  
unthreading of the male

# CB1 5 ml



### PRECI-SAGIX INSERTION TOOL

Universal insertion tool for PRECI-SAGIX females

# 1323 for ø 1.7 and 2.2 1 pc



### PRECI-SAGIX ANALOGUE

Model analogue of male

# 1331 for ø 1.7 2 pcs

# 1381 for ø 2.2 2 pcs

\* IRAX 1400-1460 °C (2552-2660 °F) - For cast-on technique with  
precious alloys only. Au 60 - Pt 24 - Pd 15 - Ir 1

\*\* NOPRAX 1355-1450 °C (2471-2642 °F) - For cast-on technique with  
non-precious alloys only. Ni 72 - Cr 17 - Fe 10 - Mn 1

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SWISS MADE

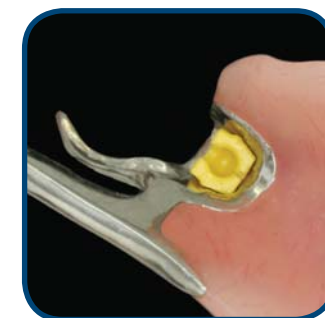


CEKA  
ATTACHMENTS  
PRECI-LINE

PRECI-SAGIX

PRECI-SAGIX

CEKA REVAX  
CEKA SOL  
PRECI-HORIX  
PRECI-VERTIX  
PRECI-VERTIX AT  
PRECI-BAR  
PRECI-BALL  
PRECI-CLIP  
PRECI-SAGIX  
PRECI-CLIX AXIAL  
PRECI-CLIX EXTRACORONAL  
PRECI-CLIX RADICULAR  
PRECI-CLIX RADICULAR RC  
PRECI-TUBIX/MORTIX  
PRECI-POST  
PRECI-PROFILE  
PERMA-RET  
3C-BOND  
EXPANDO  
CEKA-MAX



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# PRECI-SAGIX

## SAGITTAL BALL ATTACHMENT WITH SEGMENTED FEMALE FOR PARTIAL DENTURES AND IMPLANT APPLICATIONS



- ✓ Patented snap mechanism
- ✓ Inexpensive
- ✓ Wide range of applications
- ✓ Easy replacement of parts
- ✓ Choice of working procedures
- ✓ Long-lasting retention



**1a. Cast plastic male.** Determine the path of insertion. Incorporate the castable plastic male (# 1321 or # 1371) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a hard dental alloy.



**1b. Cast-on metal male.** Determine the path of insertion. Incorporate the NOPRAX\*\* male (# 1322 or # 1372) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a non-precious dental alloy.



**1c. Threaded male.** Determine the path of insertion. Assemble the threadable male (# 1373, Standard  $\varnothing$  2.2 mm) with the IRAX\* base ring (# RA 0063 - precious alloys) or the NOPRAX\*\* base ring (# RA 0064 - non-precious alloys). Use the screw-driver (# IMP-XS-042). Incorporate the assembly with the paralleling mandrel (# 1300 P) into the wax-up. Unthread the male part. Use a two-stage investment technique and cast. PLASTICWAX bar profiles (# IMP-CK-014) are available.



**2a. Processing the female.** Always use the pink duplicating dummy to make the refractory model! Place the pink duplicating dummies over the males and align them all parallel. Block out the undercuts and duplicate in refractory material.



Cover also the replica with wax and cast the frame. Finish the cast frame without damaging the retentive ledge in the cavity for the female. Polish the access opening to a high shine. Press the pink processing female (# 1316 or # 1366) with the insertion tool (# 1323) into the frame to process the acrylic resin.



### Use of the chrome-cobalt housing

(# 1325 or # 1375)  
Use the duplicating dummy (# 1316 or # 1366) to make the refractory model. Wax up the structure and leave sufficient free space around the replica of the accessory (# 1316 or # 1366).



### Replacing the processing female

To replace a female, use a pointed instrument to dislodge and remove. Use the insertion tool (# 1323) to insert a new female.

3 retention levels are available:

- yellow:** normal retention
- white:** reduced retention
- red:** increased retention

# INTRO KITS

**PRECI-SAGIX INTRO KIT P**  
Introduction kit with **castable plastic males**, necessary tools and females in 3 levels of retention for Mini size 1.7 and Standard size 2.2. Cast the males in any hard dental alloy.

- 22-piece kit:**  
2 + 2 castable **plastic** males  
2 + 2 yellow females (normal retention)  
2 + 2 white females (reduced retention)  
2 + 2 red females (increased retention)  
2 + 2 duplicating dummies/processing females  
1 universal paralleling mandrel  
1 universal insertion tool

**Intro kit castable male: # 1301**

**PRECI-SAGIX INTRO KIT M**  
Introduction kit with **cast-on NOPRAX males**, necessary tools and females in 3 levels of retention for Mini size 1.7 and Standard size 2.2. Cast-on technique for non-precious alloys.

- 22-piece kit:**  
2 + 2 cast-on **NOPRAX** males  
2 + 2 yellow females (normal retention)  
2 + 2 white females (reduced retention)  
2 + 2 red females (increased retention)  
2 + 2 duplicating dummies/processing females  
1 universal paralleling mandrel  
1 universal insertion tool

**Intro kit cast-on male: # 1303**

# PRECI-SAGIX FEMALES

## PRECI-SAGIX FEMALE - polyacetal

**Mini size  $\varnothing$  1.7:** height: 3.1 mm -  $\varnothing$  3.1 mm  
Yellow - normal retention:

# 1311 6 pcs # 1311B 50 pcs

White - reduced retention:

# 1312 6 pcs # 1312B 50 pcs

Red - increased retention:

# 1313 6 pcs # 1313B 50 pcs

Combination package:  
# 1314 2 + 2 + 2 pcs

**Standard size  $\varnothing$  2.2:** height: 4.1 mm -  $\varnothing$  4.2 mm  
Yellow - normal retention:

# 1361 6 pcs # 1361B 50 pcs

White - reduced retention:

# 1362 6 pcs # 1362B 50 pcs

Red - increased retention:

# 1363 6 pcs # 1363B 50 pcs

Combination package:  
# 1364 2 + 2 + 2 pcs

## PRECI-SAGIX DUPLICATING DUMMY / PROCESSING FEMALE

**Mini size  $\varnothing$  1.7:**  
# 1316 6 pcs # 1316B 50 pcs

**Standard size  $\varnothing$  2.2:**  
# 1366 6 pcs # 1366B 50 pcs